

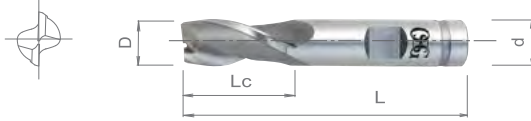


## List 620

EXOMILL VC-10 CPM-EDS

<b>SPEED FEED</b> 1408-1409	<b>VC10</b>	<b>BR</b>	<b>2 FLUTE</b>	<b>30°</b>			<b>STUB</b>	<b>REG</b>	<b>WELDON FLAT</b>	<b>PACKED</b> 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1-1/2"	+0/-0.0011"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
6200100	●	1/8	0.375	2.313	0.375
6200200	●	3/16	0.438	2.313	0.375
6200300	●	1/4	0.500	2.313	0.375
6200400	●	5/16	0.563	2.313	0.375
6200500	●	3/8	0.563	2.313	0.375
6201100	●	1/2	1.000	3.000	0.500
6202100	●	5/8	1.313	3.438	0.625
6203100	●	3/4	1.313	3.563	0.750
6205100	●	1	1.625	4.125	1.000
6206100	●	1-1/4	1.625	4.125	1.250
6206200	●	1-1/2	1.625	4.125	1.250

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High			300	400	17-4 PH		6061	7075			Casting	Inconel	6Al4V (30 HRC)	~35 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

